

Issuing Date 18-Jun-2015

Revision Date 18-Jun-2015

Revision Number 0

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND THE COMPANY/UNDERTAKING**GHS product identifier****Product Name** DRILL STEEL LUBRICANT**Other means of identification****Product Code(s)****Synonyms** None**Recommended use of the chemical and restrictions on use****Recommended Use** No information available**Uses advised against** No information available**Supplier's details****Manufacturer Address**The Whitmore Manufacturing Company
930 Whitmore Drive
Rockwall, Texas 75087
TEL: 972-771-1000**Emergency telephone number****Emergency Telephone Number** CHEMTREC: +1-703-527-3887 (INTERNATIONAL)
1-800-424-9300 (NORTH AMERICA)**2. HAZARDS IDENTIFICATION****Classification**

This chemical is considered hazardous according to the OSHA Hazard Communication Standard 2012 (29 CFR 1910.1200)

Skin Sensitization	Category 1
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GHS Label elements, including precautionary statements**Emergency Overview****Signal Word****Warning****Hazard Statements**

- May cause an allergic skin reaction

**Appearance** No information available**Physical State** No information available.**Odor** No information available**Precautionary Statements**

Prevention

- Avoid breathing dust/fume/gas/mist/vapors/spray.
- Contaminated work clothing should not be allowed out of the workplace.
- Wear protective gloves.

General Advice

- Specific treatment (see supplemental first aid instructions on this label)

Skin

- IF ON SKIN: Wash with plenty of soap and water.
- If skin irritation or rash occurs: Get medical advice/attention.
- Wash contaminated clothing before reuse.

Storage

- None

Disposal

- Dispose of contents/container to an approved waste disposal plant.

Hazard Not Otherwise Classified (HNOC)

Not applicable

Other information

28.5% of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No	Weight %	Trade secret
Graphite	7782-42-5	20-25	*
Mica	12001-26-2	10-15	*
Molybdenum (IV) sulfide	1317-33-5	1-5	*
Copper	7440-50-8	2-5	*
1,3,4-Thiadiazole, 2,5-bis(octylidithio)-	13539-13-4	<1	*

**The exact percentage (concentration) of composition has been withheld as a trade secret.*

4. FIRST AID MEASURES

Description of necessary first-aid measures

General Advice	If symptoms persist, call a physician. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing.
Eye Contact	Rinse thoroughly with plenty of water, also under the eyelids. Keep eye wide open while rinsing. If symptoms persist, call a physician.
Skin Contact	May cause an allergic skin reaction. Wash off immediately with soap and plenty of water removing all contaminated clothes and shoes. In the case of skin irritation or allergic reactions see a physician.
Inhalation	Move to fresh air. If breathing is difficult, give oxygen. If symptoms persist, call a physician.
Ingestion	Rinse mouth. Do NOT induce vomiting. Drink plenty of water. If symptoms persist, call a physician.
Protection of First-aiders	Use personal protective equipment.

Most important symptoms/effects, acute and delayed

Most Important Symptoms/Effects May cause allergic skin reaction.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to Physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES**Suitable Extinguishing Media**

Water spray. Carbon dioxide (CO₂). Foam. Dry powder.

Unsuitable Extinguishing Media No information available.

Specific Hazards Arising from the Chemical

Thermal decomposition can lead to release of irritating gases and vapors.

Explosion Data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures**

Personal Precautions Evacuate personnel to safe areas. Use personal protective equipment. Avoid contact with skin, eyes and clothing. Ensure adequate ventilation. In case of insufficient ventilation wear suitable respiratory equipment.

Environmental Precautions

Environmental Precautions Prevent further leakage or spillage if safe to do so. Do not allow material to contaminate ground water system. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. Prevent entry into waterways, sewers, basements or confined areas. Avoid release to the environment.

Methods and materials for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Cleaning Up Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.

7. HANDLING AND STORAGE**Precautions for safe handling**

Handling Wear personal protective equipment. Avoid contact with skin, eyes and clothing. Do not breathe vapors or spray mist. In case of insufficient ventilation, wear suitable respiratory equipment. Use only in area provided with appropriate exhaust ventilation. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Do not take internally.

Conditions for safe storage, including any incompatibilities

Storage Keep container tightly closed in a dry and well-ventilated place. Keep out of the reach of children.

Incompatible Products Strong oxidizing agents.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Graphite 7782-42-5	-	TWA: 15 mg/m ³ total dust synthetic TWA: 5 mg/m ³ total dust synthetic (vacated) TWA: 2.5 mg/m ³ respirable dust natural (vacated) TWA: 10 mg/m ³ total dust synthetic (vacated) TWA: 5 mg/m ³ respirable fraction synthetic TWA: 15 mppcf natural	IDLH: 1250 mg/m ³ TWA: 2.5 mg/m ³ respirable dust
Mica 12001-26-2	TWA: 3 mg/m ³	TWA: 20 mppcf (<1% crystalline silica) 3 mg/m ³ (vacated)	IDLH: 1500 mg/m ³ containing <1% quartz TWA: 3 mg/m ³ respirable dust
Molybdenum (IV) sulfide 1317-33-5	TWA: 10 mg/m ³ Mo inhalable fraction TWA: 3 mg/m ³ Mo respirable fraction	TWA: 15 mg/m ³ total dust (vacated) TWA: 10 mg/m ³ Mo	IDLH: 5000 mg/m ³ Mo
Copper 7440-50-8	TWA: 0.2 mg/m ³ fume	TWA: 0.1 mg/m ³ fume TWA: 1 mg/m ³ dust and mist (vacated) TWA: 0.1 mg/m ³ Cu dust, fume, mist	IDLH: 100 mg/m ³ dust, fume and mist TWA: 1 mg/m ³ dust and mist TWA: 0.1 mg/m ³ fume

Immediately Dangerous to Life or Health. ACGIH TLV: American Conference of Governmental Industrial Hygienists - Threshold Limit Value. OSHA PEL: Occupational Safety and Health Administration - Permissible Exposure Limits. NIOSH IDLH:

Other Exposure Guidelines

Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering Measures

- Showers
- Eyewash stations
- Ventilation systems

Individual protection measures, such as personal protective equipment

- Eye/Face Protection**
- Skin and Body Protection**
- Respiratory Protection**

Safety glasses with side-shields.
Lightweight protective clothing. Impervious gloves.
No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn.

Hygiene Measures

When using, do not eat, drink or smoke. Remove and wash contaminated clothing before re-use.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	No information available.	Appearance	No information available.
Odor	No information available.	Odor Threshold	No information available.

<u>Property</u>	<u>Values</u>	<u>Remarks/ - Method</u>
pH	No data available	None known
Melting Point/Range	232 °C / 450 °F	None known
Boiling Point/Boiling Range	316 °C / 600.8 °F	None known
Flash Point	221 °C	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limits in Air		

upper flammability limit	No data available	
lower flammability limit	No data available	
Vapor Pressure	No data available	None known
Vapor Density	No data available	None known
Specific Gravity	No data available	None known
Water Solubility	No data available	None known
Solubility in other solvents	No data available	None known
Partition coefficient: n-octanol/water	No data available	None known
Autoignition Temperature	No data available	None known
Decomposition Temperature	No data available	None known
Viscosity	No data available	None known

Flammable Properties Not flammable

Explosive Properties No data available

Oxidizing Properties No data available

Other information

VOC Content (%) No data available

10. STABILITY AND REACTIVITY

Reactivity

No data available.

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Hazardous Polymerization

Hazardous polymerization does not occur.

Conditions to avoid

Incompatible products.

Incompatible materials

Strong oxidizing agents.

Hazardous decomposition products

Carbon oxides. Sulfur oxides. Metal oxides.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation	No known effect based on information supplied.
Eye Contact	No known effect based on information supplied
Skin Contact	May cause allergic skin reaction
Ingestion	May be harmful if swallowed.

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
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Molybdenum (IV) sulfide	-	-	> 2820 mg/m ³ (Rat) 4 h
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Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Delayed and immediate effects and also chronic effects from short and long term exposure

Sensitization May cause sensitization of susceptible persons. May cause sensitization by skin contact.
Mutagenic Effects No information available.
Carcinogenicity Contains no ingredients above reportable quantities listed as a carcinogen.

Reproductive Toxicity No information available.
STOT - single exposure No information available.
STOT - repeated exposure No information available.
Aspiration Hazard No information available.

Numerical measures of toxicity - Product

Acute Toxicity 28.5% of the mixture consists of ingredient(s) of unknown toxicity.

The following values are calculated based on chapter 3.1 of the GHS document:

LD50 Oral 2389 mg/kg; Acute toxicity estimate

12. ECOLOGICAL INFORMATION**Ecotoxicity**

Aquatic toxicity is unlikely due to low solubility. Based on similar product testing this product is not expected to be an environmental hazard.

Chemical Name	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Daphnia Magna (Water Flea)
Copper 7440-50-8	EC50 96 h: 0.031 - 0.054 mg/L static (Pseudokirchneriella subcapitata) EC50 72 h: 0.0426 - 0.0535 mg/L static (Pseudokirchneriella subcapitata)	LC50 96 h: 0.0068 - 0.0156 mg/L (Pimephales promelas) LC50 96 h: < 0.3 mg/L static (Pimephales promelas) LC50 96 h: = 0.052 mg/L flow-through (Oncorhynchus mykiss) LC50 96 h: = 0.112 mg/L flow-through (Poecilia reticulata) LC50 96 h: = 0.2 mg/L flow-through (Pimephales promelas) LC50 96 h: = 0.3 mg/L semi-static (Cyprinus carpio) LC50 96 h: = 0.8 mg/L static (Cyprinus carpio) LC50 96 h: = 1.25 mg/L static (Lepomis macrochirus)	-	EC50 48 h: = 0.03 mg/L Static (Daphnia magna)

Persistence and Degradability No information available.

Bioaccumulation No information available.

Other Adverse Effects

No information available.

13. DISPOSAL CONSIDERATIONS

Waste Disposal Methods Dispose of in accordance with federal, state, and local regulations

Contaminated Packaging Do not re-use empty containers.

14. TRANSPORT INFORMATION

DOT	Not regulated
ICAO	Not regulated
IATA	Not regulated
IMDG/IMO	Not regulated
RID	Not regulated
ADR	Not regulated

15. REGULATORY INFORMATION

International Inventories

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

U.S. Federal Regulations

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372:

Chemical Name	CAS-No	Weight %	SARA 313 - Threshold Values %
Copper	7440-50-8	2-5	1.0

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	No
Fire Hazard	No
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

Clean Water Act

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42):

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Copper		X	X	

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302):

Chemical Name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	RQ
Copper	5000 lb		RQ 5000 lb final RQ RQ 2270 kg final RQ

U.S. State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

"X" designates that the ingredients are listed on the state right to know list.

Chemical Name	New Jersey	Massachusetts	Pennsylvania	Illinois	Rhode Island
Graphite	X	X	X		X
Mica	X	X	X		X

Molybdenum (IV) sulfide		X			
Copper	X	X	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION

NFPA	Health Hazard 2	Flammability 1	Instability 0	Physical and Chemical Hazards -
HMIS	Health Hazard 2	Flammability 1	Physical Hazard 0	Personal Protection X

Prepared By Product Stewardship
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Issuing Date 18-Jun-2015
Revision Date 18-Jun-2015
Revision Note Initial Release.

General Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of Safety Data Sheet